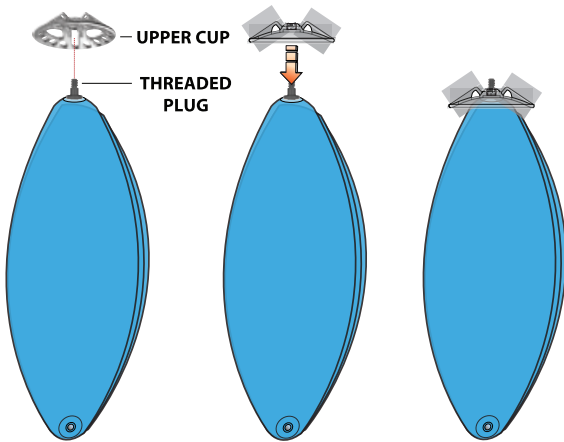
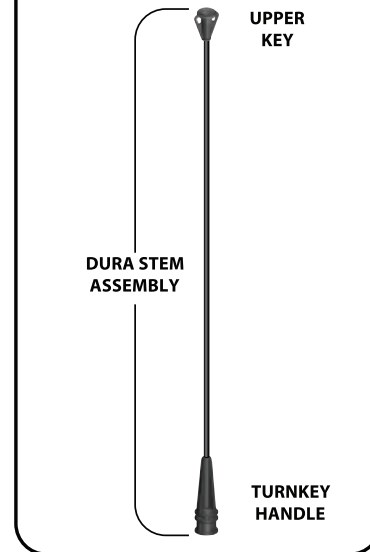


BALLOON ASSEMBLY

Keyed **THREADED PLUG** of DURABALLOON fits through key way center hole of **UPPER CUP** all the way down so that threads are exposed.



DURA STEM



STEP 1

Flip DURA STEM upside down to thread onto **THREADED PLUG**.

INFLATE HERE

STEP 2

Inflate using a hand or foot pump that can deliver 2-3 psi of pressure, or an air compressor with a tapered fill nozzle tip.

STEP 3

Insert **AIR PLUG** into inflation hole after fully inflated.

INFLATION & DEFLATION AIR PLUG

17" MAX. DIAMETER

***REPEAT this process for the remaining 4 balloon colors included to create the 5 balloon cluster.**

INFLATION TIPS:

- It is easier to inflate balloon at room temperature, (70-75°F) or higher, as balloon material elasticity is increased.
- **DO NOT OVER INFLATE -BALLOON MAY BURST AND CAUSE INJURY!!!**
- Inflate balloon just beyond point when wrinkles flatten on surface and balloon feels tight.

CONTINUES ON NEXT PAGE